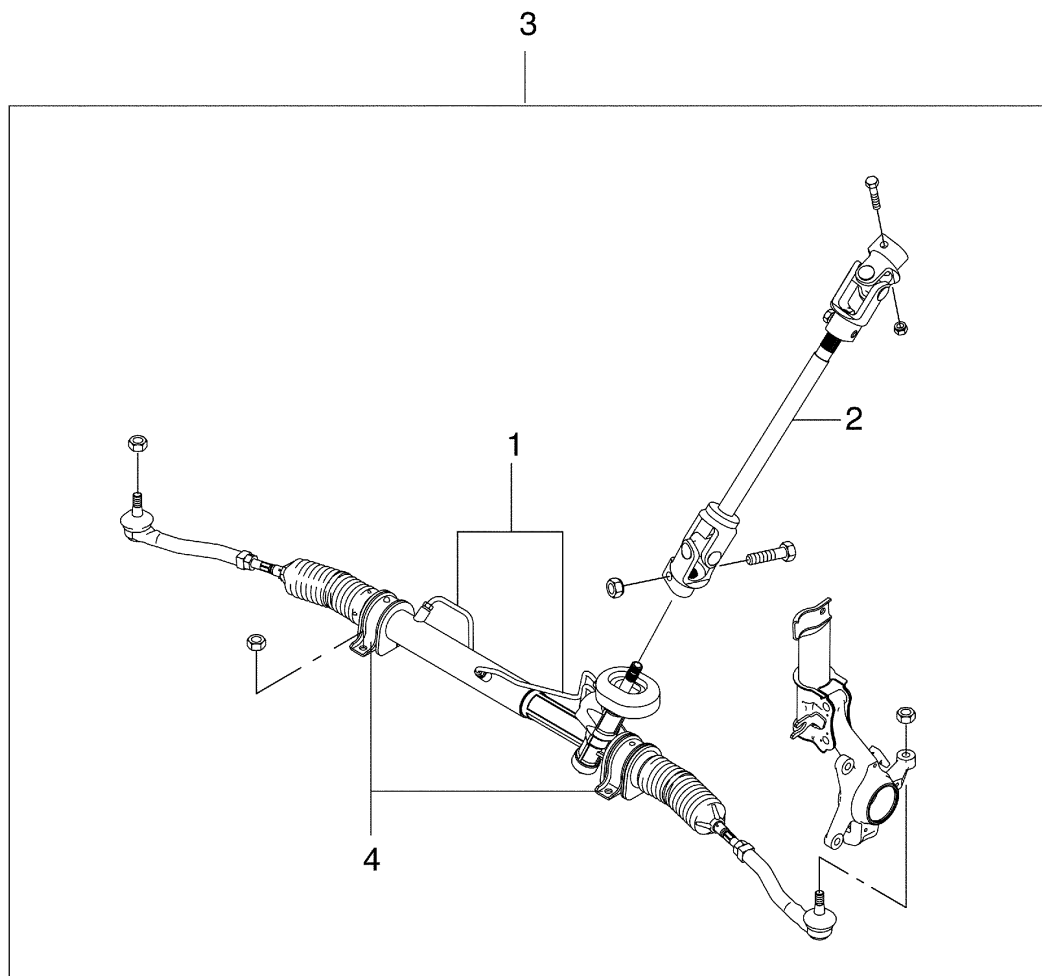


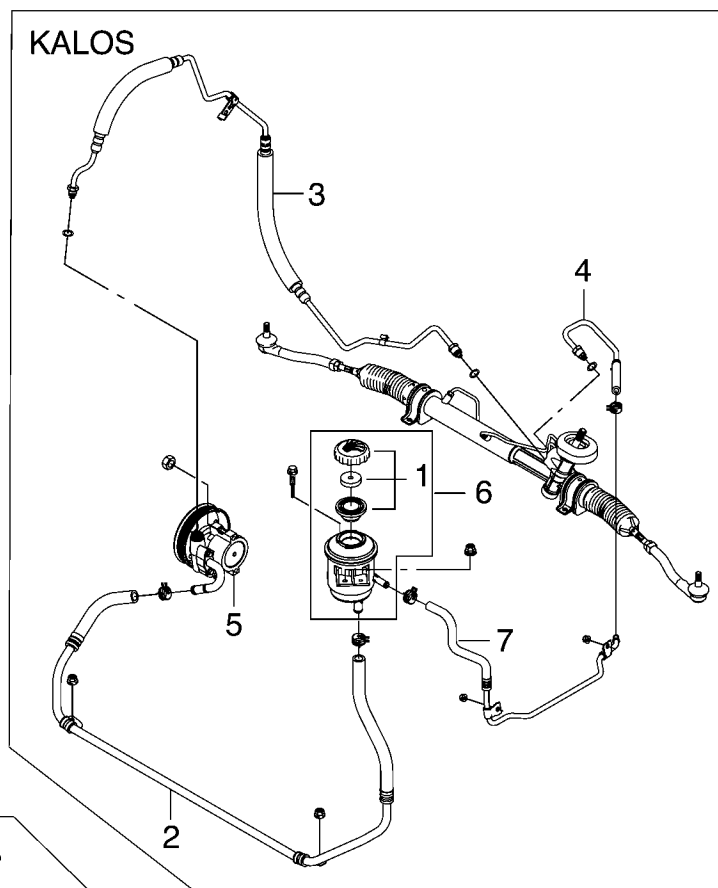
SECTION 6A**STEERING (POWER STEERING SYSTEM)**

621. POWER STEERING GEAR	6A – 3
623. POWER STEERING PIPE LINE	6A – 5

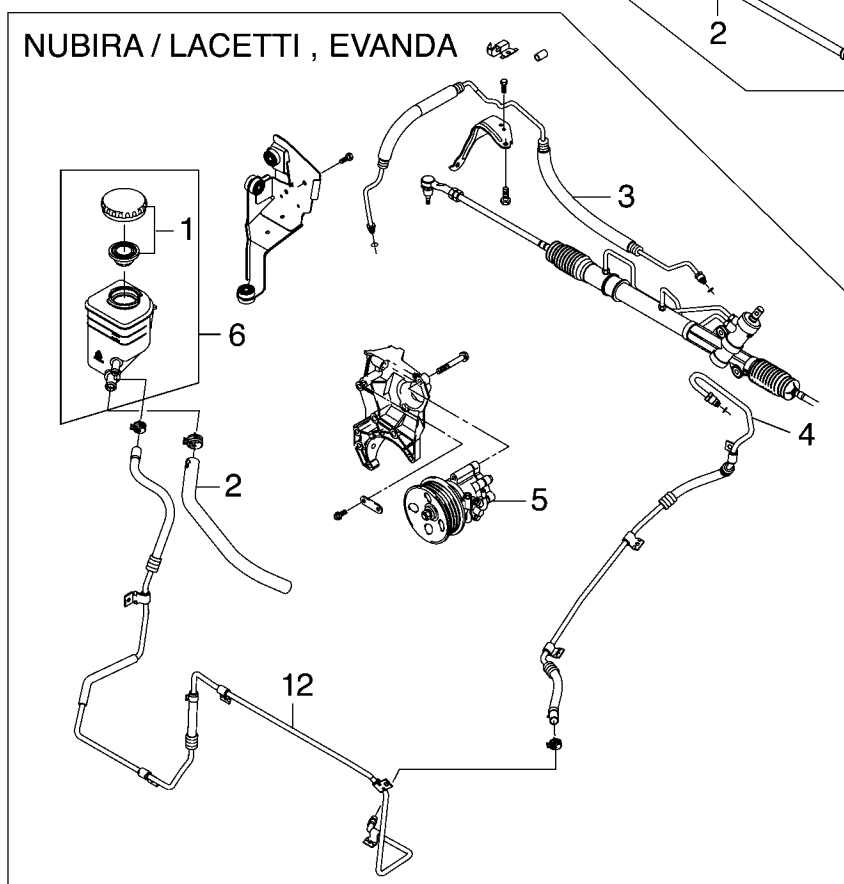


POWER STEERING SYSTEM – POWER STEERING GEAR (621)					
NO.	OPERATION DESCRIPTION	OPERATION CODE	MODEL		
			S	N	L
1	LINE, POWER STEERING GEAR CYLINDER – REPLACE				
		Right 6210100	0.6	0.5	0.5
		Left 6210200	0.6	0.5	0.5
		Both 6210300	0.6	0.6	0.6
2	COUPLING, STEERING FLEXIBLE – REPLACE A – With driver's air bag	6210500	1.4	0.5	0.5
		621050A	0.1	0.3	0.3
3	GEAR ASSEMBLY, POWER STEERING	Adjust 6210700	0.4	—	—
		Replace 6210800	1.7	1.6	1.6
		Overhaul 6210900	2.9	—	—
	GEAR ASSEMBLY, POWER STEERING (RHD) – REPLACE	6211100	2.1	1.6	1.6
4	GROMMET, POWER STEERING GEAR – REPLACE				
		Right 6211600	0.5	0.5	0.5
		Left 6211700	0.5	—	—
		Both 6211800	0.7	—	—

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POWER STEERING SYSTEM – POWER STEERING PIPE LINE (623)					
NO.	OPERATION DESCRIPTION	OPERATION CODE	MODEL		
			S	N	L
1	CAP, POWER STEERING PUMP RESERVOIR – REPLACE	6230100	0.2	0.2	0.2
2	HOSES, SUCTION LINE – REPLACE	6230500	0.5	0.4	0.4
3	PIPE, POWER STEERING PRESSURE – REPLACE	6230900	0.7	0.5	0.5
4	PIPE, POWER STEERING RETURN – REPLACE	6231500	0.6	0.6	0.6
5	PUMP ASSEMBLY, POWER STEERING – REPLACE	SOHC 6231700	2.2	—	—
		DOHC 6231900	2.4	0.9	0.9
6	RESERVOIR ASSEMBLY, PS FLUID (REMOTE) – REPLACE	6232100	0.6	0.4	0.4
7	HOSE, GEAR RETURN – REPLACE	6232300	0.5	—	—
8	PIPE, GEAR HIGH PRESSURE – REPLACE	6232500	—	—	—
9	PIPE, PUMP HIGH PRESSURE – REPLACE	6232700	—	—	—
10	PIPE, GEAR RETURN – REPLACE	6232900	—	—	—
11	HOSE, HIGH PRESSURE – REPLACE	6233100	—	—	—
12	HOSE, RETURN (RESERVOIR) – REPLACE	6233200	—	0.6	0.6